


PRILEM LASEREM
OMYBANY

WFOBEC TOLERANCE PRO:

General tolerances for laser cutting DIN 2310 - 5 -IL up to 3mm / -IK over 3mm
General tolerances for nibbling / bending DIN 6930 - 2 - m

		APPROVED FOR		Serienfrei (F4)	
		Welding Construction according to "Werknorm 43" Surface Quality according to "Werknorm 40" Thread Weight according to "KR001-2003" Material according to "Werknorm 51"			
Projection see: ISO 128 		Surface Quality			
Scale	Original-Size	Standard Color			
1:2	A2				
Bend Tolerance see DIN 6930 - 2 - m Welding Tolerance see DIN EN ISO 13920-BF General Tolerance see DIN ISO 2768 - mK Surface Condition see DIN ISO 1302 Laser-Cut Tolerance see DIN 2310-5-IL up to 3mm / -K over 3mm		Name KRAU_SCHMIGE		Date 19.07.2013	
		Count	Change	Name	Date
		Material:	BS10	Theor. Weight (kg)	2.69
Name		Versteifung			
Additional Text					
Mat-Nr.		Doc-Nr		2000137678	Version 02